LEADING SUPPLIER OF HEALTH CARE PRODUCTS & SERVICES



- **2003 Sales**
 - \$US ~9 Billion
- >51,000 Employees
- -100 Countries



HS Reports Environmental inancial Statement" nnually in Baxter's ustainability Report

Sustainability Report



Environmental Financial Statement Drivers:

- Justify environmental goals
- Manage for trends by line item
- Measure value of EHS program
- Integrate EHS into the business



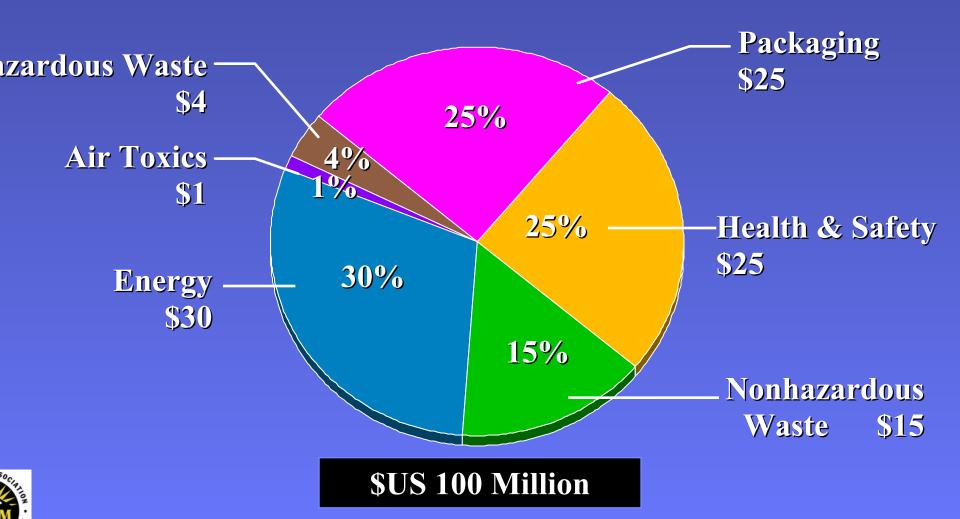
EHS GOALS FOR THE YEAR 2005

ases Per 200,000 Work Hours

			Est. Annual Savings &
	<u>Goal</u>	Base Year	Cost Avoid. in 2005 (Millio
Reduce Air Toxic Emissions ¹	80%	1996	\$1
Reduce Hazardous and Regulated	35%	1996	\$4
Waste Generation ¹			
Reduce Nonhazardous Waste Generation ¹	35%	1996	\$15
Improve Energy Efficiency ¹	10%	1996	\$30
Reduce Packaging Materials ¹	20%	1995	\$25
Reduce Employee Work-Related Injury and Illness Rate ²	50%	1999	\$25
Reduce Employee Work-Related Lost-Workday-Case-Incidence Rate ²	60%	<u>1996</u> Total	\$US 100

Adopted May 29, 1997 November 200

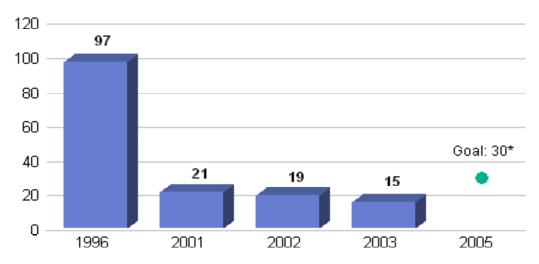
EST, ANNUAL SAVINGS AND COST AVOIDANCE IN 2005



Reduced emissions equals \$AVING\$

Process Related CFC and Toxic Air Emissions

In Thousands of Kilograms of CFC and Toxic Air Emissions



*2005 goal, established in 1997, represents an 80% reduction in CFC and air toxic emissions per unit production value from 1996 levels.

Air Toxics Reduction Per Unit of Production Value

1996 - 2005 Goal	80%
1996 - 2003 Interim Objective	63%
1996 - 2003 Results	90%

Historical Performance

1988 - 1996 as reported in 1997

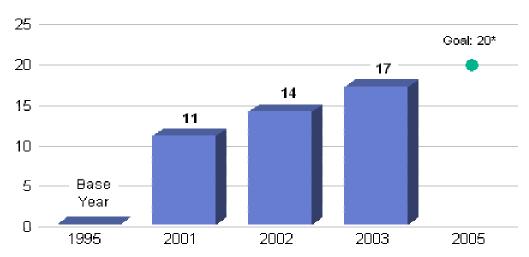




Reduced packaging equals \$AVING\$

Packaging Reduction

In % Packaging Reduction Versus Baseline*



*Measured as the sum of single years' reductions for individual projects versus percent of 1995 baseline volume.

Packaging Reduction as a Percentage of the 1995 Base Year

1995 - 2005 Goal	20%
1995 - 2003 Interim Objective	16%
1995 - 2003 Results	17%

Historical Performance

1990 - 1995 as reported in 1997 21%



COSTS OF BASIC PROGRAM (\$US MILLION)

	<u>2003</u>	<u>2002</u>
Corp. Env General & Shared Multi-division	8.0	0.9
Outside Auditors' and Attorneys' Fees	0.3	0.4
Corp. Environmental Engineering/IT	1.2	1.3
Div/Reg/Fac Env. Professionals/Programs	5.2	5.0
Packaging Professionals and Programs	1.0	1.3
Pollution Controls – O&M	2.8	3.0
Pollution Controls – Depreciation	<u>0.8</u>	0.9
Total Costs of Basic Program	~ <u>12</u>	~ <u>13</u>



REMEDIATION, WASTE AND RESPONSE COSTS (\$US MILLION)

	<u>2003</u>	<u>2002</u>
Attorneys' Fees for Cleanup Claims, NOVs	0.7	0.5
Settlements of Government Claims	0.0	0.0
Waste Disposal	7.8	7.7
Environmental Taxes for Packaging	1.0	0.6
Remediation/Cleanup — On-site	0.4	0.5
Remediation/Cleanup — Off-site	<u>0.1</u>	0.0
Total Remediation, Waste & Response Costs	~10	~9



INCOME, SAVINGS & COST AVOIDANCE (\$US MILLION)

(<u>2003</u>	<u>2002</u>
Air Toxics Cost Reductions	0.0	0.0
Hazardous Waste – Disposal Cost Reductions	0.3	(0.1)
Hazardous Waste – Material Cost Reductions	1.3	(0.7)
Nonhazardous Waste – Disposal Cost Reductions	0.7	1.0
Nonhazardous Waste – Material Cost Reductions	10.3	3.2
Recycling Income	2.3	1.1
Energy Conservation – Cost Savings	3.9	3.1
Packaging Cost Reductions	1.7	2.4
Water Conservation Cost Reductions	0.7	0.2
Total Income Savings and Cost Avoidance	~ 2 21	~10

ENVIRONMENTAL COSTS & SAVING

SUMMARY		
(\$US MILLION)	<u>2003</u>	<u>2002</u>
Envir. Income, Savings and Cost Avoidance in Report Year	21	10
Cost Avoidance in Report Year From Efforts Initiated in the Six Prior Years	48	53
Total Income, Savings and Cost Avoidance	69	63
Costs of Basic Program	12	13
Remediation, Waste and Response Costs	10	9
Total Environmental Costs	22	22
Total Savings (-) Costs =	47	41



BUSINESS INTEGRATIO

2003 US	
(Millions)	

Baxter's Net Sales \$8,916

Income – Continuing Operations \$922

Average Number Common Shares 627

Earnings Per Common Share \$1.47



BUSINESS INTEGRATIO

		Without Proactive
	2003 US (Millions)	Environmental Program
Baxter's Net Sales	\$8,916	
Income – Continuing Operations	\$922	(\$47) = \$875
Average Number Common Shares	627	
Earnings Per Common Share	\$1.47	(\$.07) = \$1.40



Challenges

- Multiple data sources and needs
- Need for flexibility as program needs change
- Work with various parties, including Finance, to ensure robustness of process and assumptions
- Consider implications of Sarbanes-Oxley for external reporting

Conclusion

A proactive EHS program can significantly contribute to your company's bottom line!

